

Purchase Order Receipt Listing

Tuesday, June 20, 2017 4:27:32 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO36707 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-CAM002 VC-CAM002 Acier Ouellette Inc.											
PO36707	2		M304B0.625X3.000 f	f	6/20/2017	6/20/2017	12.9000 ✓	\$17.96	0.0000	0	\$231.71
CAD	No		304 BAR .625 X 3.00 f m137844	f	12.0000	PLOU01		\$231.71	0.0000	0	
	3		M304RO.750 7.47 f	f	6/20/2017	6/20/2017	24.8000 ✓	\$3.45	0.0000	0	\$85.52
	No		304 SS Roundbar .750 f m137844	f	24.0000	PLOU01		\$85.52	0.0000	0	
	4		M304S16GA sf	sf	6/20/2017	6/20/2017	64.0000 ✓	\$4.82	0.0000	0	\$308.55
	No		304/346 Sheet .063 sf m137844	sf	64.0000	PLOU01		\$308.55	0.0000	0	
	5		M5052H32S.040 28 sf	sf	6/20/2017	6/20/2017	64.0000 ✓	\$1.96	0.0000	0	\$125.62
	No		5052-H32.040 Sheet sf m137844	sf	64.0000	PLOU01		\$125.62	0.0000	0	
	6		M6061T6B0.375X01. f	f	6/20/2017	6/20/2017	40.0000 ✓	\$0.83	0.0000	0	\$33.19
	No		6061T6 BAR .375 x 1.00 m137844	f	40.0000	PLOU01		\$33.19	0.0000	0	
	7		M6061T6R0.625 f	f	6/20/2017	6/20/2017	20.0000 ✓	\$0.72	0.0000	0	\$14.44
	No		6061-T6 Round Bar .625" m137844	f	20.0000	PLOU01		\$14.44	0.0000	0	
	8		M6061T6R3.500 f	f	6/20/2017	6/20/2017	12.0000 ✓	\$26.05	0.0000	0	\$312.58
	No		6061 R3.500 bar 3.50 m137844	f	12.0000	PLOU01		\$312.58	0.0000	0	
	9	P2025331	71900-90	Each	6/20/2017	6/20/2017	1.0000	\$123.50	0.0000	0	\$123.50
	No		TUBE ROUND 3.500" OD X .250" HSS m137844		1.0000	PLOU01		\$123.50	0.0000	0	

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty/ (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name VC-CAM002 Acier Ouellette Inc.											
PO36707	10		71401-45		6/20/2017	6/20/2017	1.0000	\$0.00	0.0000	0	\$0.00
CAD	No		PROCUREMENT QUALITY CLAUSES m137844		1.0000	PLOU01		\$0.00	0.0000	0	
<div> <div>Total Received Quantity:</div> <div>239,7000</div> </div> <div> <div>Total Qty to Inspect (PO U/M):</div> <div>0.0000</div> </div> <div> <div>Total Reject Quantity:</div> <div>0.0000</div> </div> <div> <div>Total Receipt Value:</div> <div>\$1,235.10</div> </div> <div> <div>Total Balance Due Quantity:</div> <div>0.0000</div> </div>											

DELIVERY - CLIENT

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

CLI0001056

Date

2017/06/15

Delivery date

2017/06/20

Your order N°

36707

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270 ABERDEEN
HAWKESBURY

Processed by

Josianne Bourdon

Salesman

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Page 1

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Instruction	Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
					CMD	EXP	B/O	IN	I	S C
1	ALU SHEET .040 (18G) 2024-T3 4B (4 X 12) FEAL-0404122024B 3118 1 X 4' X 12' HEAT:	27.02	48.00	PI2_\$CLB						
2	PLAT SS 304 5/8 X 3 (12R) 1 X 12' R/L HEAT: 56170113 3 ROUND SS 3/4 304 (12R) RSS-34-12 5759 2 X 12' R/L HEAT: CH-4835	36.05	24.00	PI1_\$CLB						
4	SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 2 X 4' X 8' HEAT: 849874	168.00	64.00	PI2_\$CLB						
5	ALU SHEET .040 (18G) 5052-H32 (4 X 8) FEAL-040485052 3124 2 X 4' X 8' HEAT: 1A366-2-5-I	36.03	64.00	PI2						

NIR : R-109516-6

Next Page...

DELIVERY - CLIENT

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
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Shipped to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Processed by

Josianne Bourdon

Salesman

OUELLETTE VALLEYFIELD

Carrier

Net 30 Days

Credit Terme

Page

2

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route

5

Instruction

F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
				CMD	EXP	B/O	IN	I	S C
6 FLAT ALU 3/8 X 1 6061-T6 (20) FAL-381-20 2610 2 X 20' HEAT: 131210914	18.00	40.00	PI_\$CLB						
7 ROUND ALU 5/8 6061-T6 (20) RAL-58-20 5168 1 X 20' HEAT: 68259	7.22	20.00	PI_\$CLB						
8 ROND AL 6061T6 3 1/2" DIA (12) N 1 X 12' HEAT: 1501624	1.00	1.00	UN						
9 TUBE ROUND 3.500 OD X .250 HSS (24) TR-3500250-24 6846 1 X 24' HEAT: 781139	208.56	24.00	PI_\$CLB						

NIR : R-109516-6

Total Weight (Lbs) : 500.88

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total (\$CAD)

Prepared By :	Verified By :	Delivered By :	Time

Customer's Signature

Date

11056 DART
BOLLINGHAUS
STEEL

Bollinghaus Steel, SA
DIN EN ISO 9001:2008
TUV CERT No. 01 100 030458

Abnahmeprüfzeugnis/Mill Test Certificate/Certif. de Qualidade

EN 10204:2004 / 3.1

No.: / Nr.: / Nr.:

0000127395

Unsere innere Verweisung / Our Int. Ref / N/ ref int

5600034598 000040

Datum / Date / Data

11.04.2017

Normen / Standards / Normas

TYPE 304/UNS S30400 and TYPE 304L/UNS S30403 acc. to ASTM A276/A276M-16a, ASTM A182/A182M-16a, ASTM A193/A193M-16 ASTM A479/A479M-16a, ASTM A320/A320M-15a, ASTM A314-15, ASTM A262-15 Pract. E, AMS QQ-S-763D, AMS 5639H, AMS 5647J, ASME SA479/SA479M, ASME SA276, ASME SA182/182M, ASME SA 193/SA193M, ASME SA320/SA320M, NACE MR0175-2015, execution as per ASTM A484/A484M-16.

Kunde / Customer / Cliente

Endgültiger Kunde / Final Customer / Cliente Final

Bestell Nr./Order Nr./ Enc.Nr. C107841

Bestell Nr./ Order Nr./ Enc. Nr. C107841.2

Produktgruppe / Product Group / Grupo Produto

Gewicht / Weight / Peso

Bunde / Bundle / Atados

AISI 304/L FLAT 5/8 X 3"

2.060 lb

02

Werkstoff-Nr.
Material no.
Qualidade

1.4307

Werkstoff-Normbezeichnung / Material standard grade / Norma do material

X 2 CrNi 18-9

Beschreibung / Description / Descrição

Stainless steel flat bars, hot rolled, heat treated, straightened and pickled.
US DFAR 252.225-7009: MELT SOURCE: United Kingdom / MFG: Portugal.

Schmelzen-Nr.
Cast nr.: Furação nr.

Chemische Analyse in % / Chemical composition in % / Análise química em %

56170113

C

0.018

Si

0.300

Mn

1.730

P

0.032

S

0.025

Cr

18.290

Ni

8.090

EAF-AOD

Mo

0.380

Co

0.236

Cu

0.440

N

0.080

Ti

0.003

Nb

0.031

Al

0.007

ASTM E399

Kerbschlagarbeit
Impact Test
Resiliência
(Charpy V)

[J]

205.0

Streckgrenze
Yield point
Tensão limite

Rp 0.2 %

[Ksi]

54.4

Dehngrenze
1% point
Limite de extensão

Rp 1.0%

[Ksi]

58.7

Zugfestigkeit
Tensile strength
Tensão de ruptura

Rm

[Ksi]

98.0

Dehnung
Elongation
Alongamento

A5

[%]

57.2

Einschnürung
Reduction of area
Coef. Estricção

A5

[%]

59.6

70.3

Visuelle Kontrolle
Visual inspection
Inspeção visual

Ok

ASTM E10

Härte
Hardness
Dureza

190

[HB]

ASTM A262 Practice E

Korrosionsbeständigkeit
IC Test
Corrosão Intermetálica

Ok

Wärmebehandlung
Heat treatment
Tratamento térmico

Annealed Quenched 1800 °F (1050 °C)

(water quenched)

ASTM A484

Maßkontrolle
Dimensional inspection
Inspeção dimensional

Ok

ASTM E112

Korngröße
Grain size
Tamanho de grão

9

Verwechslungsprüfung
Test of identity
Teste de identificação

Ok

Makroskopische Untersuchung
Macrographic test

Material free from
segregation defects.

Ok

Werkstoffverständiger
Quality Control Representative
Inspector da Qualidade

305

Nuno Silva (N-NS)

Bollinghaus Steel, SA

Bemerkungen / Remarks / Observações

Country of origin: Portugal. No weld repair done.
Material is free of mercury and radiation contamination.

Hiermit bestätigen wir, dass das Material der oben genannten Spezifikation entspricht.

We confirm that this material meets the specification according the mentioned standards.

Confirmamos que este material respeita as especificações de acordo com as normas referidas.

129.K.PP

19950
es6661

5759

48110

PO 6598



CHANDAN STEEL LIMITED

(GOVT. OF INDIA RECOGNISED EXPORT HOUSE)

ISO 9001 : 2008 CERTIFICATE No. 01 09 01002

ADM. OFFICE: 2nd FLOOR, 15/2, PATEL MARG, MUMBAI 400 002, INDIA

Tel.: 91-22-42500001 Fax: 91-22-42500033/34

Website: www.chandansteel.com

Email: info@chandansteel.com

L/c. No.:

L/c. Date:

WORKS: Plot No. 53, G. I. D. C., Umbergaon

Dist. Valsad, Gujarat - 396 171.

Tel.: 91-260-303 9979 Fax: 91-260 303 9872

E-mail: export@chandansteel.com

F824 QC 09A / 02 / 10.12.2012

MILL TEST / INSPECTION CERTIFICATE 3.1

ACCORDING TO EN 10204 : 2005

PRODUCT DESCRIPTION STAINLESS STEEL ROUND BARS					Test Certificate No. : EXP/01194 - 10/2016-2017 Date of Issue : 05.01.2017 P. O. No. : MNS426 SC No. & Date : 16-17/00499, Dt. 29.10.2016 Invoice No. & Date : EXP/01194/2016-17 Dt. 05.01.2017						
					LENGTH		Net Wt. 1237 Lbs.				
					Ordered 12' - 14'	Actual 12' - 14'					
Heat No. CH-4835	Grade A286	Size 3/8"	Tolerance h9	Process Route Electric Melting, A.O.D. Refining, Continuous Casting							
CHEMICAL COMPOSITION (Weight %)											
	C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Ti	N
Min.	-	-	-	-	-	18.00	-	8.00	-	-	-
Max.	0.030	1.00	2.00	0.045	0.030	20.00	-	12.00	-	-	-
Results	0.025	0.40	1.74	0.041	0.007	18.10	-	8.02	-	-	-
MECHANICAL PROPERTIES											
Specified	Yield Strength		Tensile Strength		Elongation	Reduction of Area		Hardness			
Value	N/mm ² /MPa (Rp0.2)		N/mm ² /MPa (Rm)		%	%		(HB)			
Min.	170		485		30	40		-			
Max.	-		-		-	-		-			
Results	462		700		42	63		229-232			
Remarks: 1. Cold drawn & Centreless Ground. 2. Solution annealed at 1050 °C. 3. PMI test done 100% & found Satisfactory. 4. Material is free from radio-active contamination. 5. Inter-Granular Corrosion Test as per ASTM A262 - 15 (Pr.E) satisfactory. 6. The material conforms to ASTM A276-15/A182-15/A679-15 Specifications. 7. Location of sample - Centre, Direction - Longitudinal, Test Temp - Room Temp., Shape of Test Piece - Round. 8. Marking details - Company Logo, Size, Grade & Heat No. 9. The material is manufactured / melt in Chandan Steel Mill and is of Indian Origin. 10. No welding/weld repairs was performed on this material. BUNDLE NO.: 9											

It is hereby certified that the above results are true and correct in every details and are meeting the requirements of specification & purchase order.

B. S. RAUTELA
MANAGER - QUALITY ASSURANCE



NOTICE OF SHIPMENT / PACKING LIST



48191

CERTIFICATE OF 1ES1
015063

CUST. ORD. NO. & DATE
P206081
FORMS DISTRIBUTION
SOLD TO 1 SHIP TO 1
SOLD TO 1 SHIP TO 1

CUST. CODE
109/15/16 329587
FINISHING LOCATION
VANDERGRIFF, PA
SHIPPER NO.
522741
PRODUCT CODE
13020102060000
MILL ORDER NUMBER
30-096-243
DATE SHIPPED
12/13/16

REPEAT ORDER
99108-2 126
PRIME SEC.
DSO DSO
30
AMERINOX
BLDG 90 HARRIS TERMINAL
2201 MT. EPPERAIM AVENUE
CAMDEN NJ 08104

GOVT CONTRACT
7219.90.0000
SHIP TO
1121 VANDERGRIFF
PA 657047

INVOICE
12/13/16

GRADE AND SPECIFICATIONS

"ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (AMS 5513J) (ASTM-A-262-14 PRACTICE E)
(ASME-SA-240 ED 2015) (EN 10028-7:2007-1.4301-2B) (ASTM-A-240-16) (UNS S30400)

ITEM	PCS	DIMENSIONS	W/G/L	HEAT #	COIL #	TEST #	GROSS	TARE	NET	THEO	TAG #/	CD	SKID
001	1	48./.	.059/2029.	849874	AAB59755-B	8842285	19345	50	19295		469113		
							19345	50	19295				

ORDER REMARKS: EXW - EXCEPT VAT AND OTHER APPLICABLE LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYER
DIST: PLEASE MAIL ACKNOWLEDGMENTS TO DIVERSIFIED ULBRICH 98 NORFINCH DRIVE DOWNSVIEW, ONTARIO
CANADA M3N1X1 ATTN: ANNE DIRKSEN-CAIROLI

TYPE	HEAT/TEST	(WT %)	-C-	-MN-	-P-	-S-	-SI-	-CR-	-NI-	-MO-	-CU-	-N-
HEAT	849874		.06	.96	.035	.0003	.45	18.24	8.11	.48	.43	.06
TEST	LOCATION		BN	BN	BN	BN	BN	BN	BN	BN	BN	BN

ITEM	TEST	NO	8842285	YIELD	TENSILE	% ELONG	% R/A	HARDNESS	BEND	A 262	PR E	SIZE	HARDENABILITY
TEST	LOCATION			T 48200.	96900.	53. #	NR	83.HRBW	T PASS	PASS	NR		
				TC	TC	TC		85.HRBW	TC	TC			
				* Y.S. BY 0.2% OFFSET METHOD									
				T-YIELD									
				1%									

ITEM TEST NO
001 8842285
TEST LOCATION
PAGE 01 - CONTINUED ON PAGE 02
12/13/16 08:21:39

CONSIGNEE: Please Note- This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

WARNING: Safety Data Sheets for this product are available on our website, www.AITimeless.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement.

Stephen Wolff -
Director, Corporate Quality Assurance

NOTICE OF SHIPMENT
PACKING LIST



CERTIFICATE OF ISSI

CUST. ORG. NO. & DATE		CUST. CODE		FINISHING LOCATION		SHIPPER NO.		PRODUCT CODE		MILL ORDER NUMBER		DATE SHIPPED	
P206081		09/15/16 329587		VANDERGRIFF, PA		522741		13020102060000		30-096-243		12/13/16	
FORMS DISTRIBUTION		SOLD TO		PRIME SEC.		DSO DSO		AMERINOX		BLDG 90 HARRIS TERMINAL		2201 MT. EPPERAIM AVENUE	
SOLD TO 1 SHIP TO 1		99108-2		7219.90.0000		SHIP TO		1121 VANDERGRIFF		PA		657047	
SOLD TO 1 SHIP TO 1		99108-2		7219.90.0000		SHIP TO		1121 VANDERGRIFF		PA		657047	

GRADE
"ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE
ELONG AT FRACTURE
CARRIER - M & A TRANSPORT

NR = DATA NOT REQUIRED
GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

EN 10204:2005 - 3.1 CERTIFICATE DOES NOT INDICATE PED APPROVAL FOR THIS MATERIAL.

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 24 DATED 10/16/2015.

PAGE 02 - CONTINUED ON PAGE 03

12/13/16 08:21:39

CONSIGNEE: Please Note-This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

WARNING
Safety Data Sheets for this product are available on our website, www.AIIProducts.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in AII Flat Rolled Products' Order Acknowledgement.

Stephen Wolff - Director, Corporate Quality Assurance

Flat Rolled Products

CERTIFICATE OF TEST

CUST. ORD. NO. & DATE

P206081

FORMS DISTRIBUTION

SOLD TO		SHIP TO	
1			

SPEED
↓

SOLD TO

CUST. CODE

109/15/16 329587

37

VANDERGRIFF, PA 522741

22741

PRODUCT CODE

PRODUCT CODE
13020102050

MAT'L

11121 VANDERGRIFF
SHTP TO

SHLP TO

1 PA

657047

DATE SHIPPED _____

INVOICE

5704

DSO	DSO
30	

AMERINOX

BLDG 90 HARRIS TERMINAL
3201 MT. PLEASANT AVE. S.E.

CAMDEN NJ

08104 NJ

GRADE

"ATTI 304" STAINLESS STEEL SHEET C R COIT'S ANNEALED 32 FIN 2 EGG CARRIER

CARRIER - M & A TRANSPORT

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES FOR TESTING LOCATIONS TC, BN, MI, & LO:

AL AND TI ($\geq 0.10\%$) BY WDXRF, OTHERWISE BY OES
PB, BI, AG BY GFAA

ATI FLAT ROLLED PRODUCTS HAS NO CONTROL OVER CUSTOMER PROCESSING OF MATERIAL; INCLUDING, BUT NOT LIMITED TO, BUFFING OR ELECTROPOLISHING MATERIAL WITH A 2B OR OTHER FINISH, AND DOES NOT REPRESENT OR GUARANTY THAT THE MATERIAL IS SUITABLE FOR ANY PARTICULAR PROCESS OR USE OF CUSTOMER.

EN 10204:2005 3.1 CERTIFICATE.

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

TC = ATI-FLAT ROLLED PRODUCTS; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065

FOR ACCESS TO ONLINE CERTIFICATES OF TEST
REGISTER AT MYATI.ATIMETALS.COM

PAGE 03 - FINAL PAGE.

12/13/16 08:21:39

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WARNING

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Stephen Wolf - 
Director, Corporate Quality Assurance

P204294

产品质量证明书

INSPECTION CERTIFICATE

江苏甬金金属科技有限公司



品名: 不锈钢冷轧钢板和钢带

No. Cold rolled stainless steel plate, sheet and strip

客户名称:

宝裕

钢种: 304

合同号:

Tel: 0513-80608156

标准: ASTM A240

证明书号:

201409022820

Fax: 0513-80608199

邮编: 226300

P.C. 226300

JIANGSU YONGJIN METAL TECHNOLOGY CO., LTD
地址: 江苏省南通高新技术开发区鹏程大道 999 号
Add: No.999 Pengcheng Road High-tech Industrial Development Zone, Nantong, Jiangsu, China

005736.pdf

序号 No.	表面 Surface	钢卷编号 Coil No.	规格 Size (mm)	重量 Weight (kg)	等级 Grade	拉伸试验 Tensile			硬度 Hardness (HV)	交货状态 State
						抗拉强度 T.S (N/mm ²)	屈服强度 Y.S (N/mm ²)	伸长率 Elong (%)		
1	2B	VJJ14207755B1	1.95*1250	5287	—	515 以上	205 以上	40 以上	201 以下	退火
2	2B	VJJ14207755B2	1.95*1250	5300	—	652	316	58	177/175/180	退火
3	2B	VJJ14208810A	1.17*1219	6878	—	652	316	58	177/175/180	退火
4	2B	VJJ14208810C	1.17*1219	6705	—	627	271	59	170/173/174	退火
5	2B	VJJ14208811A	1.43*1219	6850	—	627	271	59	170/173/174	退火
6	2B	VJJ14208812B	1.45*1219	6852	—	640	283	58	171/174/176	退火
合计				37872		648	282	57	175/175/176	退火

序号 No.	化学成分 Chemical composition %									
	C	Si	Mn	P	S	Cr	Ni	N	Mo	Ti
MIN.	0.00	0.00	0.00	0.00	0.00	18.00	8.00	0.00	/	/
MAX.	0.08	0.75	2.00	0.045	0.03	20.00	10.50	0.10	/	/
1	0.045	0.34	1.14	0.040	0.005	18.27	8.02	0.052	0.03	/
2	0.045	0.34	1.14	0.040	0.005	18.27	8.02	0.052	0.03	/
3	0.044	0.39	1.04	0.034	0.002	18.11	8.09	0.052	0.09	/
4	0.044	0.39	1.04	0.034	0.002	18.11	8.09	0.052	0.09	/
5	0.041	0.42	1.09	0.037	0.003	18.21	8.08	0.054	0.07	/
6	0.039	0.41	1.08	0.030	0.005	18.32	8.09	0.055	0.03	/

*拉伸试验: 沿用 GB/T 228-2002 标准

*Tensile Test: use Standard GB/T 228-2002

*硬度试验: 沿用 GB/T 1340.1-2009 标准

*Hardness Test: use Standard GB/T 1340.1-2009



00.36179

6P

浙江永杰铝业有限公司
Zhejiang Yongjie Aluminum Co., Ltd.
Jiangdong Industrial Area, Xiaoshan Economic and Technology Development Zone, Hangzhou, 311222, China
MILL TEST

To:
EMPIRE RESOURCES, INC.
2115 LINWOOD AVENUE, FORT LEE, NEW JERSEY 07024, USA
TEL: 201.944.2200 X 123/ FAX: 201.944.2226
SHIPPING MARKS: N/M

浙江永杰铝业有限公司
Zhejiang Yongjie Aluminum Co., Ltd.
Jiangdong Industrial Area, Xiaoshan Economic and Technology Development Zone, Hangzhou, 311222, China
MILL TEST

Invoice No.: YJ160317-4
Date: AUG. 17, 2016

Packag e No.	P O No.	Heat Number	Alloy/ Temper	Specification	Actual Thickn ess	N.W. (MT)	G.W. (MT)	CHEMICAL COMPOSITION, %										MECHANICAL PROPERTIES		
								Si	Fe	Cu	Mn	Mg	Ni	Zn	Ti	Cr	Al	T.S. (KSI)	Yield (KSI)	Elongat ion (%)
202-1	R151655	016070425-2	AA6052-H32	0.125"48"96"	0.124	2.018	2.070	0.120	0.260	0.010	0.010	2.380	-	-	0.010	0.180	97.03	31.9	25.3	9.5
202-2	R151655	016070346-1	AA6052-H32	0.125"48"96"	0.124	1.992	2.048	0.120	0.250	0.010	0.020	2.300	-	-	0.013	0.180	97.10	31.9	26.1	10.0
202-3	R151658	016070345-3	AA6052-H32	0.125"48"96"	0.124	1.968	2.026	0.120	0.250	0.010	0.020	2.300	-	-	0.013	0.180	97.10	31.9	26.1	10.0
202-4	R151644	016070724-3	AA3003-H14	0.250"48"96"	0.249	1.957	2.016	0.080	0.420	0.080	1.150	0.010	-	-	0.016	-	98.24	21.0	17.5	25.5
202-5	R151644	016070724-4	AA3003-H14	0.250"48"96"	0.249	1.954	2.016	0.080	0.420	0.080	1.150	0.010	-	-	0.016	-	98.24	21.0	17.5	25.5
202-6	R151644	016070563-4	AA3003-H14	0.090"48"120"	0.090	2.026	2.094	0.320	0.470	0.110	1.320	0.010	-	-	0.015	-	97.75	20.7	19.5	11.5
202-7	R151647	016070563-1	AA3003-H14	0.090"48"120"	0.090	2.028	2.086	0.320	0.470	0.110	1.320	0.010	-	-	0.015	-	97.75	20.7	19.5	11.5
202-8	R151647	016070563-2	AA3003-H14	0.090"48"120"	0.090	2.027	2.082	0.320	0.470	0.110	1.320	0.010	-	-	0.015	-	97.75	20.7	19.5	11.5
202-9	R151647	016070563-3	AA3003-H14	0.090"48"120"	0.090	2.029	2.086	0.320	0.470	0.110	1.320	0.010	-	-	0.015	-	97.75	20.7	19.5	11.5
202-10	R151629	016070552-3	AA3003-H14	0.080"48"120"	0.080	2.007	2.068	0.340	0.440	0.120	1.280	0.050	-	-	0.014	-	97.75	21.2	18.9	8.5
203-1	R151658	016070394-4	AA6052-H32	0.125"48"120"	0.124	1.926	1.988	0.080	0.230	0.010	0.010	2.450	-	-	0.012	0.180	97.02	32.9	26.1	10.5
203-2	R151658	016070394-1	AA6052-H32	0.125"48"120"	0.124	1.989	2.050	0.080	0.230	0.010	0.010	2.450	-	-	0.012	0.180	97.02	32.9	26.1	10.5
203-3	R151629	016070624-3	AA3003-H14	0.080"48"120"	0.080	1.996	2.060	0.180	0.530	0.090	1.050	0.010	-	-	0.015	-	98.12	20.6	18.3	12.0
203-4	R151629	016070561-4	AA3003-H14	0.080"48"120"	0.080	2.034	2.086	0.320	0.470	0.110	1.320	0.010	-	-	0.015	-	97.75	21.0	19.3	10.5
203-5	R151629	016070561-1	AA3003-H14	0.080"48"120"	0.080	2.001	2.064	0.340	0.440	0.120	1.280	0.050	-	-	0.014	-	97.75	21.8	20.4	8.5
203-6	R151629	016070552-1	AA3003-H14	0.080"48"120"	0.080	1.969	2.036	0.340	0.440	0.120	1.280	0.050	-	-	0.014	-	97.75	21.2	18.9	8.5
203-7	R151576	016070644-1	AA3003-H14	0.125"48"96"	0.124	1.829	1.892	0.150	0.490	0.090	1.020	0.010	-	-	0.015	-	98.22	20.2	17.8	10.0
203-8	R151576	016070644-2	AA3003-H14	0.125"48"96"	0.124	1.892	1.940	0.150	0.490	0.090	1.020	0.010	-	-	0.015	-	98.22	20.2	17.8	10.0
203-9	R151576	016070644-3	AA3003-H14	0.125"48"96"	0.124	1.831	1.893	0.150	0.490	0.090	1.020	0.010	-	-	0.015	-	98.22	20.2	17.8	10.0

MATERIAL CONFORMS TO ALLOY 5052, H32 ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QC-A-250/2B AND AMS-4016L AND MATERIAL IN ALLOY 3003, H14 /5052.
H32 CONFORMS TO ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QC-A-250/2 AND AMS 4008K, COUNTRY OF MELT AND MANUFACTURE IN CHINA.

浙江永杰铝业有限公司 Zhejiang Yongjie Aluminum Co., Ltd.

Jiangdong Industrial Area, Xiaoshan Economic and Technology Development Zone, Hangzhou, 311222, China

MILL TEST

To:
EMPIRE RESOURCES, INC.
2115 LINWOOD AVENUE, FORT LEE, NEW JERSEY 07024, USA
TEL: 201.944.2200 X 123/ FAX: 201.944.2226
SHIPPING MARKS: NIM

浙江永杰铝业有限公司
Zhejiang Yongjie Aluminum Co., Ltd.

1023 (2)

Invoice No.: YJ150317-4
Date: AUG. 17, 2015

Packag e No.	P O No.	Heat Number	Alloy/ Temper	Specification	Actual Thickn ess	N.W. (MT)	G.W. (MT)	CHEMICAL COMPOSITION, %										MECHANICAL PROPERTIES		
								Si	Fe	Cu	Mn	Mg	Ni	Zn	Ti	Cr	Al	T.S. (KSI)	Yield (KSI)	Elongat ion (%)
203-10	R151654	016070384-1	AA5052-H32	0.125"48"96"	0.124	1.972	2.322	0.090	0.250	0.001	0.004	2.700	-	0.005	0.011	0.180	96.73	33.1	26.0	12.5
203-11	R151664	016070345-2	AA6052-H32	0.125"48"96"	0.124	1.966	2.322	0.120	0.250	0.010	0.020	2.300	-	-	0.013	0.180	97.10	31.9	26.1	10.0
204-1	R151646	016070724-5	AA3003-H14	0.250"48"96"	0.249	1.749	1.812	0.080	0.420	0.080	1.150	0.010	-	-	0.016	-	98.24	21.0	7.5	25.5
204-2	R151646	016070733-1	AA3003-H14	0.125"48"96"	0.124	1.934	1.982	0.090	0.480	0.080	1.110	0.010	-	-	0.015	-	98.21	23.2	21.0	9.5
204-3	R151646	016071035-1	AA3003-H14	0.25"48"96"	0.124	1.908	1.958	0.080	0.460	0.080	1.110	0.010	-	-	0.012	-	98.24	20.3	17.3	13.5
204-4	R151576	016071035-3	AA3003-H14	0.25"48"96"	0.124	1.910	1.970	0.080	0.460	0.080	1.110	0.010	-	-	0.012	-	98.24	20.3	17.3	13.5
204-5	R151576	016071035-4	AA3003-H14	0.25"48"96"	0.124	1.909	1.972	0.080	0.460	0.080	1.110	0.010	-	-	0.012	-	98.24	20.3	17.3	13.5
204-6	R151576	016070733-4	AA3003-H14	0.125"48"120"	0.124	1.997	2.058	0.090	0.480	0.080	1.110	0.010	-	-	0.015	-	98.21	23.2	21.0	9.5
204-7	R151576	016070733-3	AA3003-H14	0.125"48"120"	0.124	1.996	2.054	0.080	0.480	0.080	1.110	0.010	-	-	0.015	-	98.21	23.2	21.0	9.5
204-8	R151576	016070625-5	AA3003-H14	0.063"48"120"	0.063	1.977	2.038	0.180	0.530	0.090	1.050	0.010	-	-	0.015	-	98.12	21.2	18.9	7.0
204-9	R151576	016070625-6	AA3003-H14	0.063"48"120"	0.063	1.993	2.054	0.180	0.530	0.090	1.050	0.010	-	-	0.015	-	98.12	21.2	18.9	7.0
204-10	R151629	016070624-2	AA3003-H14	0.080"48"120"	0.080	1.999	2.060	0.180	0.530	0.090	1.050	0.010	-	-	0.015	-	98.12	20.6	18.5	12.0
204-11	R151629	016070562-6	AA3003-H14	0.080"48"120"	0.080	1.998	2.060	0.340	0.440	0.120	1.280	0.050	-	-	0.014	-	97.75	21.2	18.3	8.5
205-1	R151645	016070724-2	AA3003-H14	0.250"48"96"	0.249	1.801	1.854	0.080	0.420	0.080	1.150	0.010	-	-	0.016	-	98.24	21.0	17.5	25.5
205-2	R151652	2A938-15-2-3	AA5052-H32	0.050"48"96"	0.049	2.184	2.232	0.050	0.300	0.010	0.007	2.580	-	0.005	0.010	0.220	96.77	35.0	26.7	12.0
205-3	R151652	2A931-21-1	AA5052-H32	0.050"48"96"	0.050	1.983	2.034	0.060	0.300	0.010	0.010	2.600	-	0.005	0.020	0.220	96.73	35.3	25.7	11.0
205-4	R151555	016060864-3	AA5052-H32	0.050"48"96"	0.050	1.869	1.924	0.110	0.210	0.020	0.010	2.360	-	-	0.013	0.170	97.10	32.9	26.7	7.5
205-5	R151555	2A938-15-2-2	AA5052-H32	0.050"48"96"	0.049	1.780	1.832	0.050	0.300	0.010	0.007	2.580	-	0.005	0.010	0.220	96.77	35.3	26.7	12.0
205-6	R151552	016060864-2	AA5052-H32	0.050"48"120"	0.050	1.899	1.960	0.110	0.210	0.020	0.010	2.360	-	-	0.013	0.170	97.10	32.9	26.7	7.5

MATERIAL CONFORMS TO ALLOY 5052, H32 ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QC-A-250/2B AND AMS-4016L AND MATERIAL IN ALLOY 3003, H14/5052.
H32 CONFORMS TO ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QC-A-250/2 AND AMS-4008K, COUNTRY OF MELT AND MANUFACTURE IN CHINA.

浙江永杰铝业有限公司 Zhejiang Yongjie Aluminum Co., Ltd.

Jiangdong Industrial Area, Xiaoshan Economic and Technology Development Zone, Hangzhou, 311222, China

MILL TEST

To: EMPIRE RESOURCES, INC.
2115 LINWOOD AVENUE, FORT LEE, NEW JERSEY 07024, USA
TEL: 201.944.2200 X 123/ FAX: 201.944.2226
SHIPPING MARKS: N/M

浙江永杰铝业有限公司
Zhejiang Yongjie Aluminum Co., Ltd.

Invoice No.: YJ1608774
Date: AUG. 17, 2015

Packag e No.	P O No.	Heat Number	Alloy/ Temper	Specification	Actual Thickn ess	N.W. (MT)	G.W. (MT)	CHEMICAL COMPOSITION,%											MECHANICAL PROPERTIES		
								Si	Fe	Cu	Mn	Mg	Ni	Zn	Ti	Cr	Al	T.S. (KSI)	Yield (KSI)	Elongat ion (%)	
205-7	R151652	016060834-1	AA5052-H32	0.050**48**120"	0.050	1.893	1.954	0.110	0.210	0.020	0.010	2.360	--	--	0.013	0.170	97.10	32.9	20.7	7.5	
205-8	R151525	016070433-3	AA5052-H32	0.500**48**120"	0.494	1.874	1.936	0.120	0.240	0.010	0.010	2.390	--	--	0.012	0.180	97.03	31.9	25.4	22.0	
205-9	R151654	016070395-2	AA5052-H32	0.125**48**120"	0.125	1.952	2.016	0.080	0.240	0.010	0.010	2.460	--	--	0.012	0.180	96.99	32.9	26.5	9.0	
205-10	R151625	016070631-2	AA3003-H14	0.053**48**120	0.063	2.026	2.088	0.160	0.510	0.080	1.000	0.010	--	--	0.015	--	96.22	21.2	19.6	8.0	
205-11	R151625	016070631-4	AA3003-H14	0.053**48**120	0.063	2.007	2.068	0.160	0.510	0.080	1.000	0.010	--	--	0.015	--	96.22	21.2	19.6	8.0	
206-1	R151649	016071215-2	AA5052-H32	0.250**48**C	0.249	4.304	4.342	0.080	0.200	0.010	0.010	2.370	--	--	0.010	0.180	97.14	34.1	26.1	15.0	
206-2	R151649	016071215-1	AA5052-H32	0.250**48**C	0.249	4.400	4.436	0.080	0.220	0.010	0.010	2.370	--	--	0.010	0.180	97.14	34.1	26.1	15.0	
206-3	R151661	016071092-1	AA5052-H32	0.250**48**C	0.249	4.418	4.452	0.080	0.240	0.010	0.010	2.380	--	--	0.010	0.160	97.11	32.8	24.7	14.0	
206-4	R151661	016071095-1	AA5052-H32	0.250**48**C	0.250	4.420	4.458	0.080	0.240	0.010	0.010	2.380	--	--	0.010	0.160	97.11	32.5	24.8	14.0	
206-5	R151629	016070551-4	AA3003-H14	0.080**48**120"	0.080	2.000	2.062	0.340	0.440	0.20	1.280	0.050	--	--	0.014	--	97.75	21.8	20.4	8.5	
206-6	R151629	016070624-1	AA3003-H14	0.080**48**120"	0.080	1.998	2.062	0.180	0.530	0.090	1.050	0.010	--	--	0.015	--	98.12	20.6	18.6	12.0	
206-7	R151629	016070551-2	AA3003-H14	0.080**48**120"	0.080	2.003	2.064	0.340	0.440	0.20	1.280	0.050	--	--	0.014	--	97.75	21.8	20.4	8.5	
206-8	R151625	016070551-5	AA3003-H14	0.080**48**120"	0.080	2.001	2.064	0.340	0.440	0.20	1.260	0.050	--	--	0.014	--	97.75	21.8	20.4	8.5	
207-1	R151525	1A366-2-5-2	AA5052-H32	0.040**48**C	0.039	4.569	4.640	0.040	0.200	0.010	0.020	2.470	--	0.004	0.020	0.200	96.95	34.2	26.8	6.5	
207-2	R151525	016061092-1	AA5052-H32	0.040**48**C	0.039	4.291	4.356	0.110	0.220	0.010	0.010	2.400	--	--	0.011	0.170	97.06	33.5	26.0	7.0	
207-3	R151525	1A366-2-5-1	AA5052-H32	0.040**48**C	0.039	4.422	4.492	0.040	0.200	0.010	0.020	2.470	--	0.004	0.020	0.200	96.95	34.2	26.8	6.5	
207-4	R151525	016061092-2	AA5052-H32	0.040**48**C	0.039	4.305	4.374	0.110	0.220	0.010	0.010	2.400	--	--	0.011	0.170	97.06	33.5	26.0	7.0	
207-5	R151525	016070562-3	AA3003-H14	0.080**48**144"	0.080	1.946	2.024	0.320	0.470	0.110	1.320	0.010	--	--	0.015	--	97.75	20.9	18.9	14.0	
207-6	R151525	016070562-1	AA3003-H14	0.080**48**144"	0.080	1.945	2.026	0.320	0.470	0.110	1.320	0.010	--	--	0.015	--	97.75	20.9	18.9	14.0	

MATERIAL CONFORMS TO ALLOY 5052, H32 ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QQ-A-250/88 AND AMS-4016L AND MATERIAL IN ALLOY 3003, H14 /5052.
H32 CONFORMS TO ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QQ-A-250/88 AND AMS-4008K, COUNTRY OF MELT AND MANUFACTURE IN CHINA.

浙江永杰铝业有限公司 Zhejiang Yongjie Aluminum Co., Ltd.

Jiangdong Industrial Area, Xiaoshan Economic and Technology Development Zone, Hangzhou, 311222, China

MILL TEST

To:
EMPIRE RESOURCES, INC.
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SHIPPING MARKS: N/M

浙江永杰铝业有限公司
Zhejiang Yongjie Aluminum Co., Ltd.

Invoice No.: YJ160817-4
Date: AUG. 17, 2015

Packag e No.	P O No.	Heat Number	Alloy/ Temper	Specification	Actual Thickn ess	N.W. (MT)	G.W. (MT)	CHEMICAL COMPOSITION, %											MECHANICAL PROPERTIES		
								Si	Fe	Cu	Mn	Mg	Ni	Zn	Ti	Cr	Al	T.S. (KSI)	Yield (KSI)	Elongat ion (%)	
207-7	R151525	016070562-2	AA3003-H14	0.080**48***144"	0.080	1.946	2.022	0.320	0.470	0.110	1.320	0.010	--	--	0.015	--	97.75	20.9	18.9	14.0	
207-8	R151526	016070662-4	AA3003-H14	0.080**48***144"	0.080	1.899	1.972	0.320	0.470	0.110	1.320	0.010	--	--	0.015	--	97.75	20.9	18.9	14.0	
208-1	R151546	016070155-1	AA5052-H32	0.250**48**C	0.249	4.216	4.250	0.080	0.210	0.010	0.010	2.340	--	--	0.011	0.180	97.14	31.6	23.9	15.0	
208-2	R151568	016071092-2	AA6052-H32	0.250**48**C	0.249	4.450	4.488	0.080	0.240	0.010	0.010	2.380	--	--	0.010	0.160	97.11	32.8	24.7	14.0	
208-3	R151660	016071033-1	AA3003-H14	0.125**48**C	0.124	4.594	4.630	0.080	0.460	0.080	1.110	0.010	--	--	0.012	--	98.24	20.3	17.8	10.5	
208-4	R151660	016071033-2	AA3003-H14	0.125**48**C	0.124	4.289	4.324	0.080	0.460	0.080	1.110	0.010	--	--	0.012	--	98.24	20.3	17.8	10.5	
208-5	R151680	016070573-1	AA3003-H14	0.125**48**C	0.125	4.658	4.694	0.360	0.480	0.120	1.240	0.010	--	--	0.015	--	97.77	21.0	19.0	10.5	
208-6	R151523	216070952-1	AA5052-H32	0.500**60***144"	0.489	1.882	1.978	0.090	0.230	0.009	0.040	2.470	--	0.005	0.021	0.170	96.95	31.3	23.8	24.5	
208-7	R151523	216070952-4	AA5052-H32	0.500**60***144"	0.489	1.504	1.598	0.090	0.230	0.009	0.040	2.470	--	0.005	0.021	0.170	96.95	31.3	23.8	24.5	
209-1	R151660	016070734-1	AA3003-H14	0.125**48**C	0.125	4.350	4.384	0.090	0.480	0.080	1.110	0.010	--	--	0.015	--	98.21	21.5	19.1	11.0	
209-2	R151660	016070734-2	AA3003-H14	0.125**48**C	0.125	4.506	4.540	0.090	0.480	0.080	1.110	0.010	--	--	0.015	--	98.21	21.5	19.1	11.0	
209-3	R151660	016070715-2	AA3003-H14	0.125**48**C	0.124	4.387	4.418	0.110	0.450	0.080	1.090	0.010	--	--	0.017	--	98.24	20.3	17.8	13.0	
209-4	R151660	016070715-1	AA3003-H14	0.125**48**C	0.124	4.518	4.562	0.110	0.450	0.080	1.090	0.010	--	--	0.017	--	98.24	20.3	17.8	13.0	
209-5	R151526	016070625-2	AA3003-H14	0.063**48***144"	0.063	1.884	2.060	0.180	0.530	0.090	1.050	0.010	--	--	0.015	--	98.12	21.2	18.9	7.0	
209-6	R151526	016061194-4	AA3003-H14	0.063**48***144"	0.062	1.995	2.070	0.170	0.540	0.090	1.030	0.020	--	--	0.014	--	98.13	20.6	19.0	8.0	
209-7	R151526	016061194-3	AA3003-H14	0.063**48***144"	0.062	1.996	2.074	0.170	0.540	0.090	1.030	0.020	--	--	0.014	--	98.13	20.6	19.0	8.0	
209-8	R151525	016070562-5	AA3003-H14	0.080**48***144"	0.080	1.622	1.696	0.320	0.470	0.110	1.320	0.010	--	--	0.015	--	97.75	20.9	18.9	14.0	
210-1	R151643	016070725-1	AA3003-H14	0.250**48**C	0.250	4.571	4.608	0.080	0.420	0.080	1.150	0.010	--	--	0.016	--	98.24	20.9	18.1	21.5	
210-2	R151643	016071034-1	AA3003-H14	0.190**48**C	0.189	4.551	4.596	0.080	0.460	0.080	1.110	0.010	--	--	0.012	--	98.24	21.2	18.7	21.5	

MATERIAL CONFORMS TO ALLOY 5052, H32 ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QC-A-250/88 AND AMS-4016L AND MATERIAL IN ALLOY 3003, H14 15052.
H32 CONFORMS TO ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QC-A-250/2 AND AMS 4008K, COUNTRY OF MELT AND MANUFACTURE IN CHINA.

浙江永杰铝业有限公司

Zhejiang Yongjie Aluminum Co., Ltd.

Jiangdong Industrial Area, Xiaoshan Economic and Technology Development Zone, Hangzhou, 311222, China

MILL TEST

To: EMPIRE RESOURCES, INC.
2115 LINWOOD AVENUE, FORT LEE, NEW JERSEY 07024, USA
TEL: 201.944.2200 X 123/ FAX: 201.944.2226

Invoice No.: YJ160817-4
Date: AUG. 17, 2015

SHIPPING MARKS: N/M

Packag e No.	P O No.	Heat Number	Alloy/ Temper	Specification	Actual Thickn ess	N.W. (MT)	G.W. (MT)	CHEMICAL COMPOSITION, %										MECHANICAL PROPERTIES		
								Si	Fe	Cu	Mn	Mg	Ni	Zn	Ti	Cr	Al	T.S. (KSI)	Yield (KSI)	Elongat ion (%)
210-3	R15166C	016071022-2	AA3003-H14	0.125"48"C	0.125	4.301	4.336	0.090	0.450	0.080	1.090	0.010	--	--	0.011	--	98.26	21.2	15.1	12.0
210-4	R15166C	016071022-1	AA3003-H14	0.125"48"C	0.125	4.575	4.608	0.090	0.450	0.080	1.090	0.010	--	--	0.011	--	98.26	21.2	15.1	12.0
210-5	R151523	216070952-5	AA5052-H32	0.500"60"144"	0.499	1.694	1.794	0.080	0.230	0.009	0.040	2.470	--	0.005	0.021	0.170	96.95	31.3	23.8	24.5
210-6	R151523	216070952-2	AA5052-H32	0.500"60"144"	0.499	1.880	1.974	0.090	0.230	0.009	0.040	2.470	--	0.005	0.021	0.170	96.95	31.3	23.8	24.5
210-7	R151523	216070952-3	AA5052-H32	0.500"60"144"	0.499	1.884	1.978	0.090	0.230	0.009	0.040	2.470	--	0.005	0.021	0.170	96.95	31.3	23.8	24.5
210-8	R151526	016061194-1	AA3003-H14	0.063"48"144"	0.062	1.978	2.056	0.170	0.540	0.080	1.030	0.020	--	--	0.014	--	98.13	20.6	19.0	8.0
211-1	R151660	016070641-1	AA3003-H14	0.125"48"C	0.124	4.930	4.968	0.150	0.490	0.090	1.020	0.010	--	--	0.015	--	98.22	20.6	16.9	12.0
211-2	R151660	016061225-1	AA3003-H14	0.125"48"C	0.124	4.709	4.746	0.190	0.580	0.090	1.020	0.010	--	--	0.016	--	98.09	23.1	20.7	14.0
211-3	R151643	016070641-2	AA3003-H14	0.125"48"C	0.124	4.619	4.652	0.150	0.490	0.090	1.020	0.010	--	--	0.015	--	98.22	20.2	17.8	12.0
211-4	R151643	016061225-2	AA3003-H14	0.125"48"C	0.124	4.802	4.838	0.190	0.580	0.090	1.020	0.010	--	--	0.016	--	98.09	23.1	20.7	14.0
211-5	R151526	016061194-6	AA3003-H14	0.063"48"144"	0.062	1.998	2.076	0.170	0.540	0.080	1.030	0.020	--	--	0.014	--	98.13	20.6	19.0	8.0
211-6	R151526	016070625-3	AA3003-H14	0.063"48"144"	0.063	1.992	2.076	0.180	0.530	0.090	1.050	0.010	--	--	0.015	--	98.12	21.2	18.9	7.0
211-7	R151526	016061194-2	AA3003-H14	0.063"48"144"	0.062	2.000	2.076	0.170	0.540	0.090	1.030	0.020	--	--	0.014	--	98.13	20.6	19.0	8.0
212-1	R151660	016071045-1	AA3003-H14	0.125"48"C	0.124	4.456	4.490	0.070	0.430	0.090	1.110	0.010	--	--	0.012	--	98.27	21.9	20.2	9.5
212-2	R151660	016071045-2	AA3003-H14	0.125"48"C	0.124	4.549	4.584	0.070	0.430	0.090	1.110	0.010	--	--	0.012	--	98.27	21.9	20.2	9.5
212-3	R151649	016071181-1	AA5052-H32	0.125"48"C	0.125	4.414	4.454	0.090	0.210	0.010	0.010	2.330	--	--	0.010	0.200	97.17	31.5	26.8	10.0
212-4	R151649	016071181-2	AA5052-H32	0.125"48"C	0.125	4.122	4.156	0.090	0.210	0.010	0.010	2.330	--	--	0.010	0.200	97.17	31.5	26.8	10.0
212-5	R151629	016070631-3	AA3003-H14	0.063"48"120	0.063	2.007	2.058	0.160	0.510	0.080	1.000	0.010	--	--	0.015	--	98.22	21.2	19.5	8.0
212-6	R151629	016070625-4	AA3003-H14	0.063"48"120	0.063	2.010	2.070	0.180	0.530	0.090	1.050	0.010	--	--	0.015	--	98.12	21.2	18.9	7.0

MATERIAL CONFORMS FOR ALLOY 6062-H32 ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QQ-A-250/88 AND AMS-4016L AND MATERIAL IN ALLOY 3003, H14/5052.
H32CONFORMS TO ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QQ-A-250/2 AND AMS 4003K, COUNTRY OF MELT AND MANUFACTURE IN CHINA.

浙江永杰铝业有限公司

Zhejiang Yongjie Aluminum Co., Ltd.

Jiangdong Industrial Area, Xiaoshan Economic and Technology Development Zone, Hangzhou, 311222, China

MILL TEST

TO: EMPIRE RESOURCES, INC.
2115 LINWOOD AVENUE, FORT LEE, NEW JERSEY 07024, USA
TEL: 201.944.2200 X 123/ FAX: 201.944.2226

Invoice No.: YJ160817-4
Date: AUG. 17, 2016

SHIPPING MARKS: N/M

Packag e No.	P O No.	Heat Number	Alloy/ Temper	Specification	Actual Thickn -ess	N.W. (MT)	G.W. (MT)	CHEMICAL COMPOSITION,%											MECHANICAL PROPERTIES		
								Si	Fe	Cu	Mn	Mg	Ni	Zn	Ti	Cr	Al	T.S. (KSI)	Yield (KSI)	Elongat ion (%)	
212-7	R151629	016070631-5	AA3003-H14	0.063**48**120	0.063	2.005	2.068	0.160	0.510	0.080	1.000	0.010	-	-	0.015	-	96.22	21.2	19.6	8.0	
212-8	R151629	016070561-3	AA3003-H14	0.080**48**120*	0.080	2.005	2.068	0.320	0.470	0.110	1.320	0.010	-	-	0.015	-	97.75	21.0	19.3	10.5	
213-1	R151649	016060734-2	AA5052-H32	0.080**60**C	0.079	4.012	4.044	0.100	0.230	0.010	0.010	2.470	-	-	0.014	0.180	96.98	33.5	26.0	10.0	
213-2	R151649	016060734-1	AA5052-H32	0.080**60**C	0.079	4.337	4.368	0.100	0.220	0.010	0.010	2.470	-	-	0.014	0.180	96.98	33.5	26.0	10.0	
213-3	R151661	216080182-1	AA5052-H32	0.190**60**C	0.187	4.302	4.334	0.100	0.270	0.010	0.040	2.480	-	0.007	0.018	0.170	96.85	34.1	25.1	15.5	
213-4	R151661	216080182-2	AA5052-H32	0.190**60**C	0.187	4.284	4.316	0.100	0.260	0.010	0.030	2.550	-	0.007	0.016	0.170	96.81	34.8	26.1	14.0	
213-5	R151632	016071191-3	AA5052-H32	0.530**48**144*	0.494	1.652	1.736	0.080	0.250	0.010	0.010	2.430	-	-	0.011	0.200	96.99	32.9	26.1	22.0	
213-6	R151632	016071191-4	AA5052-H32	0.530**48**144*	0.494	1.652	1.732	0.080	0.250	0.010	0.010	2.430	-	-	0.011	0.200	96.99	32.9	26.1	22.0	
213-7	R151632	016071191-2	AA5052-H32	0.530**48**144*	0.494	1.656	1.728	0.080	0.250	0.010	0.010	2.430	-	-	0.011	0.200	96.99	32.9	26.1	22.0	
213-8	R151623	016071133-6	AA5052-H32	0.375**48**120	0.369	1.631	1.634	0.090	0.240	0.010	0.020	2.400	-	-	0.013	0.180	97.04	32.2	26.7	21.5	
213-9	R151629	016070562-4	AA3003-H14	0.080**48**120*	0.080	2.007	2.070	0.340	0.440	0.120	1.280	0.050	-	-	0.014	-	97.75	21.2	18.9	8.5	
214-1	R151649	216080184-2	AA5052-H32	0.250**60**C	0.249	4.236	4.270	0.100	0.270	0.010	0.040	2.480	-	0.007	0.018	0.170	96.86	34.4	25.7	16.0	
214-2	R151649	216080184-1	AA5052-H32	0.250**60**C	0.249	4.326	4.358	0.100	0.270	0.010	0.040	2.480	-	0.007	0.018	0.170	96.85	34.4	25.7	16.0	
214-3	R151649	016070351-1	AA5052-H32	0.190**48**C	0.190	4.299	4.330	0.120	0.260	0.010	0.020	2.300	-	-	0.014	0.180	97.09	33.4	24.9	13.5	
214-4	R151649	016071063-1	AA5052-H32	0.190**48**C	0.190	4.329	4.362	0.080	0.240	0.010	0.010	2.380	-	-	0.010	0.160	97.11	33.4	24.2	16.0	
214-5	R151644	016071044-3	AA3003-H14	0.190**48**120*	0.189	2.118	2.186	0.070	0.430	0.090	1.110	0.010	-	-	0.012	-	93.27	22.5	19.3	19.0	
214-6	R151644	016071044-4	AA3003-H14	0.190**48**120*	0.139	2.112	2.184	0.070	0.430	0.090	1.110	0.010	-	-	0.012	-	93.27	22.5	19.3	19.0	
214-7	R151645	016070663-5	AA3003-H14	0.090**48**120*	0.090	2.044	2.112	0.320	0.470	0.110	1.320	0.010	-	-	0.015	-	97.75	20.7	19.5	11.5	
214-8	R151645	016070623-4	AA3003-H14	0.090**48**120*	0.088	2.043	2.106	0.180	0.530	0.090	1.050	0.010	-	-	0.015	-	98.12	20.3	18.9	11.5	

MATERIAL CONFORMS FOR ALLOY 5052, H32 ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QQ-A-250/88 AND AMS-4015L AND MATERIAL IN ALLOY 3003, H14, 5052, H32 CONFORMS TO ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QQ-A-250/2 AND AMS 4008K, COUNTRY OF MELT AND MANUFACTURE IN CHINA.

2610

FAL 381

TR

47300

Copie d'archive

Material Test ReportManifest: 272337Ticket:
5345729

Our Order: 400728 - 6

Cust P.O.: LAV-15648

Die: ES05691

Part: 3420604

Alloy Temper: 6061 T6

Description: .375 x 1.000

Print Date: 1/15/14

Chemical Composition Range

6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

Mechanical Properties

Strength ksi

Sample ID	DAS	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
500686	9-88	121091A	A11	1/14/14	41.76	37.37	11.4

Applicable Specifications: ASTMB221-13 QQA200/8

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:


 Evan Eng, Quality Assurance Mgr.

code 5168

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : **LES ACIERS TRANSBEC (1997) LTEE.**

Adresse / Address : **4054 BOUL. LE CORBUSIER, #201
LAVAL, QC
H7L5R2**

commande order # : **6120924**

bon de commande / Purchase order # : **OU-47030**

de matrice / Die # : **MS 9907**

Description : **5/8" DIA ROD**

Alliage & trempage / Alloy & temper **6061 T6** Longueur / Length : **6097 mm**

de contrôle / Control # : **82387-1**

de coulée / Cast # : **68259**

Dureté Rockwell E / Min. requis / Max. permis /
Rockwell E hardness : **89 HRE** Min. required : **88 HRE** Max. permitted : **100 HRE**

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66 - 0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	---	0,20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme **ASTM B-221-14** excepté pour la section 8.2 (nombre de spécimen) .

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen) .

Sincèrement vôtre, date : **2017-02-02**
Yours truly,

Daniel Alfredo Pelletier
Directeur Qualité
Quality Director

RAZ
588



Nanshan America
Advanced Aluminum Technologies

3600 US Hwy 52 South
Lafayette, Indiana 47909
Main Office: (765) 269-4360

21002C L1421C
CERTIFIED INSPECTION REPORT
FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
102398	9

BILL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT
10088-Sinobec Resources, LLC	4993	1023	1/27/2015
SHIP TO	CUSTOMER PO	ALLOY	TEMPER
10088 - S01-Port Transportation Inc.	U-15007	6061	T6511
CUSTOMER PART NUMBER	CUSTOMER PART NUMBER	DESCRIPTION	SALESMAN
1075311	40-00391	Rod 3.500" Diameter, Stenciled	Dennis Barton

Applicable Requirements
ASTM B221-13 AMS-QQ-A-200/8 (2012-09)
T6511 also conforms to T6 ASME SB221 -
1998 sect II

Melted in USA
Manufactured in USA

Mechanical Properties

Lot	Alloy	Test No.	DAS	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
102398 9 1-A-1	6061	15016249-89	5	01/25/15	55.4	49.2	15%		

Chemical Limits

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Each	Total
ALLOY 6061																				
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.15
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.05	0.25	0.15	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.15
Density:	Electrical Conductivity:																			
	Thermal Conductivity: Alloy Constant:																			

Chemical Composition

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
1501069	6061	0.69	0.31	0.32	0.07	0.88	0.08	0.01	0.03	0.02	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	97.60	0.00

Nanshan America hereby certifies that the material covered by this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Nanshan America in the manufacture of this material.

Edward Almarcik
Quality Manager

TR 312250
TR 4188

Certificat d'analyse

LIVRÉ À
935 BOUL. DU HAVRE VALLEYFIELD Quebec J6S 5L1 Canada

VENDU A		Date Expire
		2016-09-14
Bon Livraison	PO du client	N° de commande
L304168	69755	L108667

Description	Dimensions	PCS	N° de COULÉE	Spécifications
Tube HSS, Form. Froid	3.500 X 0.250 X 288.000	19	781139	ASTM A500-13 GRADE B / GRADE C
Tube HSS, Form. Froid	4.000 X 0.188 X 288.000	24	823708	ASTM A500-13 GRADE B / GRADE C

ANALYSE CHIMIQUE																			
N° de COULÉE	C	Mn	P	S	Ca	Si	Cu	Ni	Cr	Zr	Cb	Mo	V	Al	Zn	N	Sn	B	Ti
781139	0.1900	0.8100	0.0150	0.0120	0.0002	0.0260	0.0650	0.0210	0.0370		0.0050	0.0070	0.0000	0.0500		0.0040	0.0100	0.0002	0.0020
823708	0.1900	0.8100	0.0110	0.0060	0.0002	0.0150	0.0360	0.0140	0.0340		0.0060	0.0040	0.0000	0.0410		0.0040	0.0060	0.0002	0.0020

RÉSULTATS DES TESTS MÉCANIQUES				
N° de COULÉE	PRODUIT/GRANDEUR	Lim. d'élast	Résist. traction	% allonge
781139	HSS 3.500 X 0.250	64900	72800	29.00
823708	HSS 4.000 X 0.188	62700	73600	28.00

N° de COULÉE	Fabriqué au(x)
781139	Canada
823708	Canada

LES TUBES D'ACIER IDENTIFIÉS SUR CE CERTIFICAT SONT FABRIQUÉS AU CANADA SUIVANT LES EXIGENCES SPÉCIFIÉES. LA COMPOSITION CHIMIQUE DU MATÉRIEL PROVIENT DU FOURNISSEUR D'ACIER. LES RÉSULTATS PHYSIQUES ET MÉCANIQUES SUR CE CERTIFICAT ON ÉTÉ OBTENUS SUIVANT LES EXIGENCES PROPRES AU GRADE ET COPIE DES TESTS EST CONSERVÉE DANS NOS DOSSIERS POUR LA PÉRIODE REQUISE.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1304B0.625X3.000

PO / BATCH NO.: PO36 707/1137844

DATE: JUN 27 2017

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12.9'
 QUANTITY INSPECTED: 12.9'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .625
 THICKNESS RECEIVED: .640
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTM A276
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	# 56170113
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>5</u>	SIGNED OFF BY: _____		
DATE: <u>9-89 JUN 27 2017</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

3
—
7
—
6
5
4
3
2

.. AISI 304/316 SS BAR OR AISI 304/316 (NOTE: AISI 303 NOT ACCEPTABLE)

ASTM A276 OR ASTM A240

M304B	T.TT	X	WW.WWW
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WHERE "T.TT" = THICKNESS IN INCHES
AND "WW.WWW" = WIDTH IN INCHES

EG. 0.5" X 3.0" BAR = M304B0.500X03.000
EG. 0.5" X 12.0" PLATE = M304B0.500X12.000

RELEASED
2010-11-30
AM

C	ADD PLATE TO PURCHASE MATERIAL, ADDED PLATE RELATED SPECIFICATIONS, AND EG. CHANGED TITLE FROM 304/316 BAR TO 304/316 BARP/LATE	MB	10.11.25
B	REFORMAT DWG. ADD SPECS (2N D6-1), REF PAR 08-020A	CP	09.07.15
A	NEW ISSUE	PH	05.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DATE			

10.11.25

DART AEROSPACE LTD
HAMMERSBURY, ONTARIO, CANADA

DRAWING NO.
M304B

TITLE
304/316 BAR/PLATE

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REV. C

SHEET 1 OF 1

SCALE

NTS

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304B2 750
 DATE: JUN 27 2017

PO / BATCH NO.: 036707/M37844

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 24'
 QUANTITY INSPECTED: 24'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .750
 THICKNESS RECEIVED: .747
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	N	
CORROSION	Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	N	ASTM A276
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	N	17 #Ch-4835
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>5</u>	SIGNED OFF BY: _____		
DATE: <u>9-89</u> <u>JUN 27 2017</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR
(NOTE: AISI 303 NOT ACCEPTABLE)

SPECIFICATION:

ASTM A276

PART NUMBER:

M304R-DDD
DIA.

WHERE "D, DDD" = DIAMETER IN INCHES

EG. 0.75" ROUND BAR = M304R0.750

RELEASED
07/08/23/MS

B	REFORMAT DWG, ADD SPECS (ZN D6-1).	CP	09.07.15
A	NEW ISSUE	AS	08.03.03
REV	DESCRIPTION	BY	DATE
DESIGN	4.5		
DRAWN	47		
CHECKED	5		
MFG. APPR.	MD		
APPROVED	MD		
DE APPR.			
DATE	09.07.15		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M304R		REV. B	
TITLE		SHEET 1 OF 1	
304/316 ROUND BAR		SCALE	
		NTS	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S16GA
 DATE: JUN 27 2017

PO / BATCH NO.: 0036707/M137844

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 6459ft
 QUANTITY INSPECTED: 6459ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .063
 THICKNESS RECEIVED: .059
 SHEET SIZE ORDERED: 4x8'
 SHEET SIZE RECEIVED: 4x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	ASTM A240
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	47# 849874
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 5</u> DATE: <u>9-89 JUN 27 2017</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED

SPECIFICATION:

MIL S-5050
OR AMS 3513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

FINISH:

FINISH IDENTIFIER
UNPOLISHED No. 1
UNPOLISHED No. 2D
UNPOLISHED No. 2B
POLISHED No. 3
POLISHED No. 4
BUFFED No. 6
BUFFED No. 7
BUFFED No. 8

PART NUMBER:

M304S TT GA #P
GA

WHERE "TT" = GAUGE THICKNESS
WHERE "P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.08375	0.084 - 0.098
12	0.109375	0.089 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325



REV.	DESCRIPTION	DATE
D	ADDED GAUGES 0.7.	15.01.06
C	DEFINED FINISH OPTION (2N C8) AND EXAMPLE OF MATERIAL FIN WITH FINISH OTHER THAN 2B (2N B5).	12.08.20
B	REFORMAT DWG. ADD ASTM/ASME SPECS (2N D8-1). ADD GAUGE REF (C8-1). REF PAR 08-020A	09.06.01
A	NEW ISSUE	01.08.24
DESIGN	DS	DATE
DRAWN	A/S	
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	15.01.06	

DESCRIPTION
DRAWING NO. M304S
TITLE
304/316 SS SHEET
REV. D
SHEET 1 OF 1
SCALE
NTS

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RELEASED
2015 FEB 04
ECU 15-372

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 15052H32S.040

PO / BATCH NO.: 036707/M137844

DATE: JUN 27 2017

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .040

QUANTITY RECEIVED: 6459ft

THICKNESS RECEIVED: .038

QUANTITY INSPECTED: 6459ft

SHEET SIZE ORDERED: 4x8'

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	<u>Astm B209</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	<u>H# 14366-2-5-1</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 5</u> DATE: <u>9-89 JUN 27 2017</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 5052-H32 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/8 OR AMS-QQ-A-250/8

OR AMS-4010
OR ASTM B209

PART NUMBER:

M5052H32S | XXX
THK

WHERE "XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M5052H32.063

PREFERRED SIZE:

.XXX BY 4FT BY 8FT

RELEASED
N 2009-10-30
MP

B	REFORMAT DWG, ADD B209 SPEC (ZN DB-1), PAR 08-020A	CP	09.09.26
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.09.26		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. M5052H32S

TITLE 5052-H32 SHEET SPEC

REV. B

SHEET 1 OF 1

SCALE NTS

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MC6016-50.375X1000
 DATE: JUN 27 2017

PO / BATCH NO.: PO36707/M137844

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 40'
 QUANTITY INSPECTED: 40'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .375
 THICKNESS RECEIVED: .375
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	N	
CORROSION	Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	N	ASTM B221
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	N	H# #13121091A
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>5</u>		SIGNED OFF BY: _____	
DATE: <u>9-89</u> <u>JUN 27 2017</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION:
 QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/416)
 OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
 OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6B | T.TTT | X | WWW.WWW |
 THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
 "WWW.WWW" = WIDTH IN INCHES
 E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

B	REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (Zn D7-1)	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	47		
CHECKED	ASS		
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD		REV. B	
HAWKESBURY, ONTARIO, CANADA		SHEET 1 OF 1	
DRAWING NO. M6061T6B		SCALE	
TITLE		NTS	
6061-T6 BAR			
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RELEASED
 2009-09-03
MD

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MC601+6RO.625
 DATE: JUN 27 2017

PO / BATCH NO.: 036707/1137844

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 20'
 QUANTITY INSPECTED: 20'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .625
 THICKNESS RECEIVED: .628
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	ASTM B221
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	#1 # 68259
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION INSPECTED BY: <u>DAS 5</u> DATE: <u>9-89 JUN 27 2017</u>	ENGINEERING SIGNOFF (if required) SIGNED OFF BY: _____ DATE: _____
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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T652 ALUMINUM ROUND BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/416)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6R/D.DDD
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

RELEASED
2009-09-09
MFD

B	REFORMAT DWG. ADD B211& B221 SPEC (ZN DB-1).	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD		REV. B	
HAWKESBURY, ONTARIO, CANADA		SHEET 1 OF 1	
DRAWING NO. M6061T6R		SCALE	
TITLE		NTS	
6061-T6 ROUND BAR			
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176R3 500
 DATE: JUN 27 2017

PO / BATCH NO.: PO36707/M137844

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 3.500"
 THICKNESS RECEIVED: 3.500"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	457m B221
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	H# #1501624
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="radio"/> N <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>5</u>	SIGNED OFF BY: _____		
DATE: <u>JUN 27 2017</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION:
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/416)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6R/D DDD
DIA.

WHERE "D DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

RELEASED
2009-09-09
NPD

B	REFORMAT DWS ADD B211& B221 SPEC (ZN D8-1).	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6R			
TITLE 6061-T6 ROUND BAR			
REV. B SHEET 1 OF 1			
SCALE NTS			
COPYRIGHT © 2001 BY DART AEROSPACE LTD. THIS DOCUMENT IS UNCLASSIFIED AND IS RELEASED FOR THE PUBLIC DOMAIN IN THE UNITED STATES OF AMERICA AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36707**

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 1 of 5

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
JUN 15 2017

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M2024T3S.040	2024-T3 .040 sheet	6/26/2017 Yes 6/26/2017		48.00 sf	\$11.44	\$549.02
MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209							
Line Total:							\$549.02
2	M304B0.625X3.000	304 BAR .625 X 3.00	6/26/2017 Yes 6/26/2017		12.00 f	\$24.25	\$291.00
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE							
Line Total:							\$291.00

PO Instructions: QUOTATION: SOU0039744, SOU0039961

Note:

6/15/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36707**

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 2 of 5

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3	M304RO.750 ✓	304 SS Roundbar .750 ✓	6/26/2017	24.00	\$4.66	\$111.73
			Yes	f		
			6/26/2017			
	MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276					
	(NOTE: AISI 303 NOT ACCEPTABLE)					

neu 24.8f.

Line Total: \$111.73

4	M304S16GA ✓	304/316 Sheet .063 ✓	6/26/2017	64.00 ✓	\$6.51	\$416.56
			Yes	sf		
			6/26/2017			
	PURCHASE MATERIAL: AISI 304/316 SS SHEET					
	ANNEALED					
	SPECIFICATION: MIL-S-5059					
	OR AMS 5513 (304)					
	OR AMS 5524 (316)					
	ORASTMA240					
	OR ASME SA240					

Line Total: \$416.56

5	M5052H32S.040 ✓	5052-H32 .040 Sheet ✓	6/26/2017	64.00 ✓	\$2.65	\$169.60
			Yes	sf		
			6/26/2017			
	MATERIAL: 5052-H32 ALUMINUM SHEET AS PER					
	QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209					

SP17-6-20

PO Instructions: QUOTATION: SOU0039744, SOU0039961

Note:

6/15/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36707**

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 3 of 5

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Total: \$169.60

6 M6061T6B0.375X01.000 ✓ 6061T6 BAR .375 x 1.00 ✓ 6/26/2017

Yes

6/26/2017

40.00 ✓

f

\$1.12

\$44.81

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$44.81

7 M6061T6R0.625 ✓ 6061-T6 Round Bar .625" ✓ 6/26/2017

Yes

6/26/2017

20.00 ✓

f

\$0.97

\$19.49

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$19.49

2017-6-20

PO Instructions: QUOTATION: SOU0039744, SOU0039961

Note:

6/15/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36707

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 4 of 5

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

8	M6061T6R3.500	6061 RD bar 3.50	6/26/2017	12.00	\$35.17	\$422.00
			Yes	f		
			6/26/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$422.00

9	71900-90	TUBE ROUND 3.500" OD X .250" HSS	6/26/2017	1.00	\$166.74	\$166.74
			Yes	Each		
			6/26/2017			

1 LENGHT 24 FT

Line Total: \$166.74

Deliver To: IAN

PO Instructions: QUOTATION: SOU0039744, SOU0039961

Note:

6/15/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36707**

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 5 of 5

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

10	71401-45	PROCUREMENT QUALITY CLAUSES	✓	6/26/2017	1.00	✓	\$0.00	\$0.00
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No

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

821716-20

Line Total: \$0.00

PO Total: \$2,190.95

PO Instructions: QUOTATION: SOU0039744, SOU0039961

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 5

Change Date: 6/15/2017